

NPCW 2026

Scaling a Process Control Product: Solution Architecture and Service Delivery in Industrial MPC

GEA Process Engineering A/S
17-08-2026

GEA OptiPartner

Digital Optimization Team

What do we do?

We make **model-based process control** autopilot solution for industrial scale processes, as a subscription-based software (SaaS)

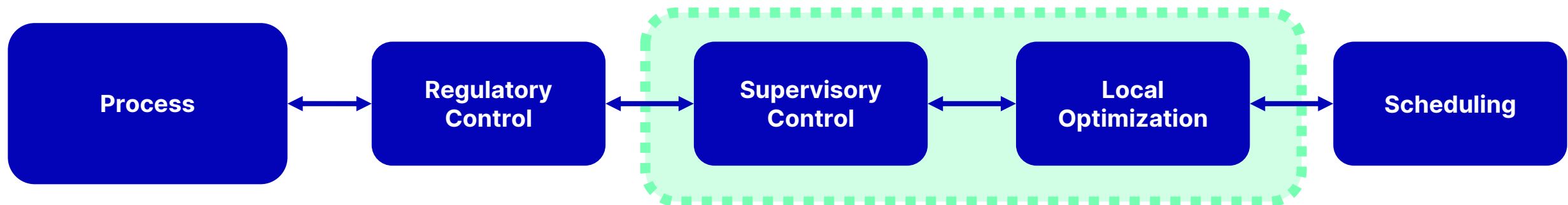
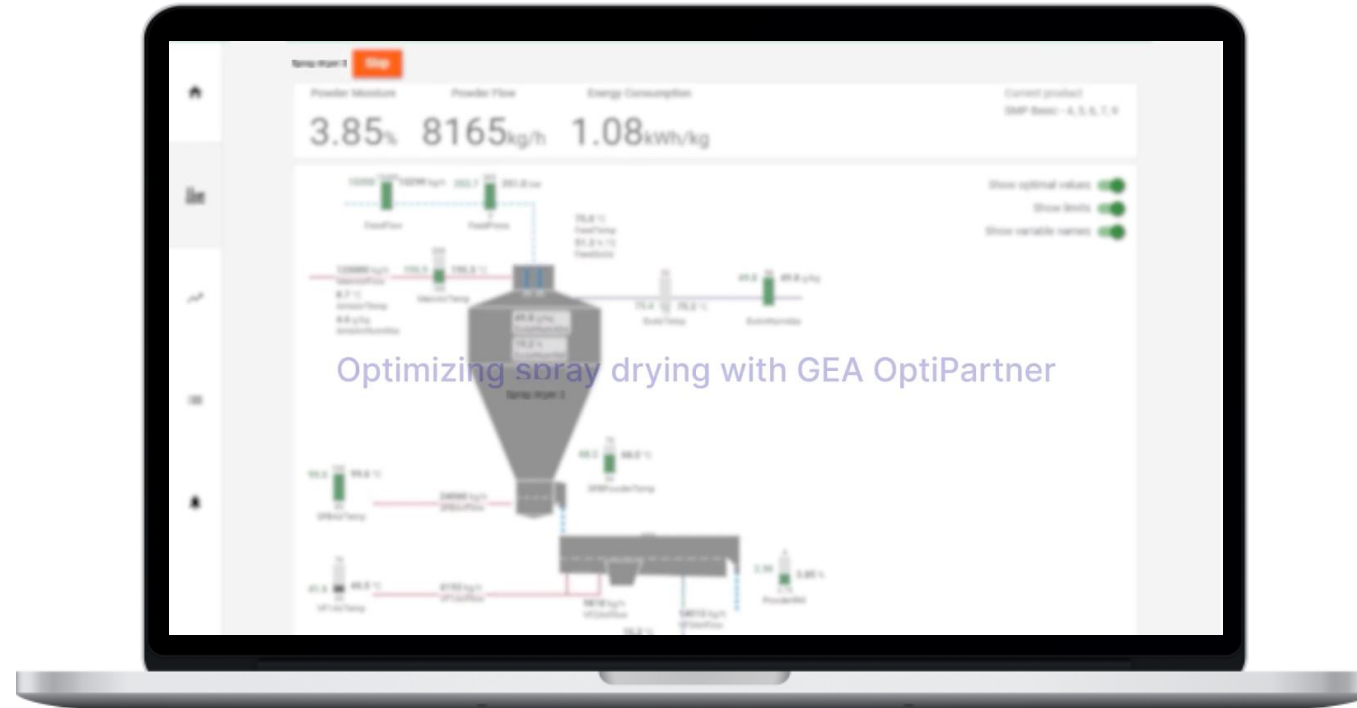
What is GEA OptiPartner?

This includes **Real-Time Optimization** (RTO / *Local optimization*) and **Model Predictive Control** (MPC / *Supervisory control*) for a given process. The subscription includes **Performance Care** and continuous updates for the software

What Processes do we Support?

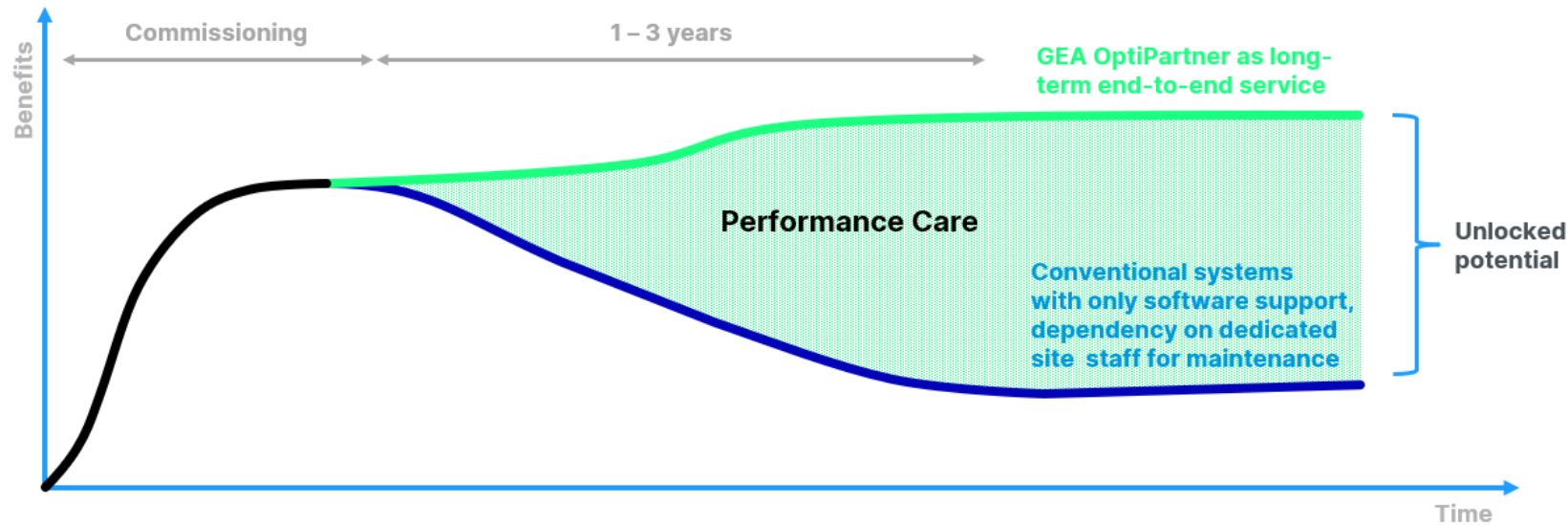
Large install-base across industrial processes including; **Spray Drying, Freeze Drying, Falling Film Evaporation, and Membrane-filtration**

(*) Sped-up example of the software running at a customer site



You need to take care of your plants

Optimization is a never-ending story



Remote operation meetings



System monitoring



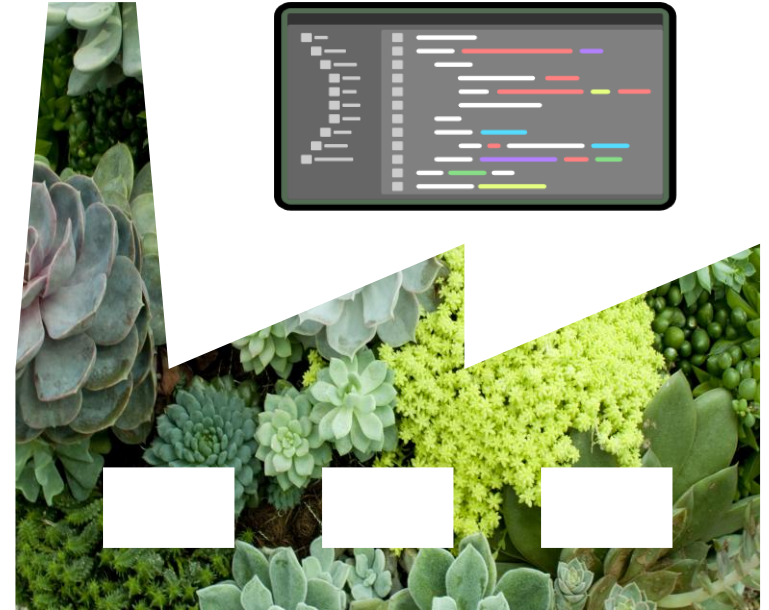
Performance review meeting



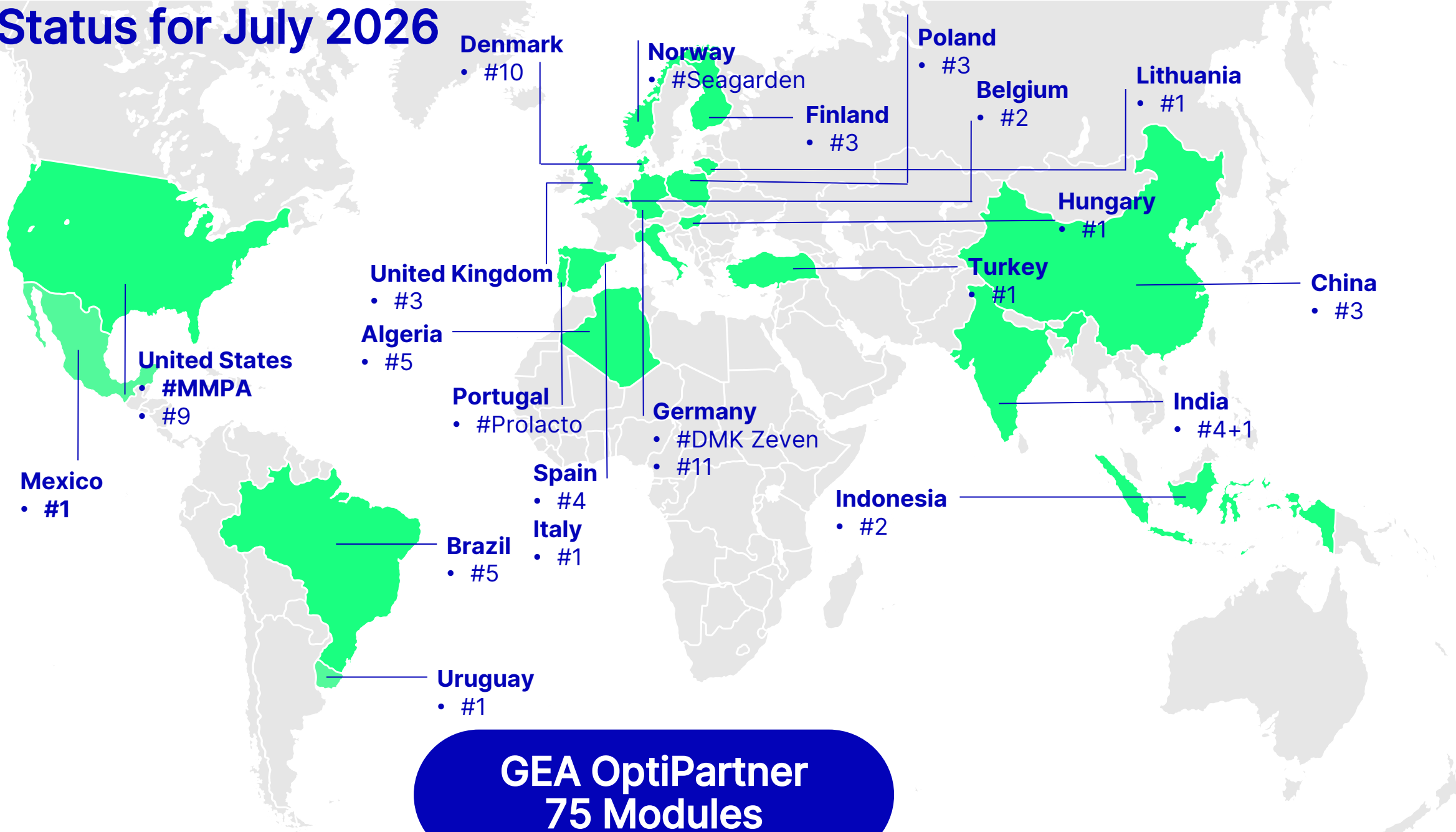
Pro-active call for update



- Models, parameters and the underlying software needs to be maintained and cared for
- SaaS products are like house plants, if they are not watered/cared for they wither and die

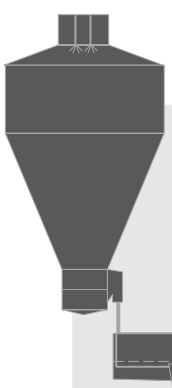


Sales Status for July 2026



Humble Beginnings

PhD project turned into a commercial MPC product



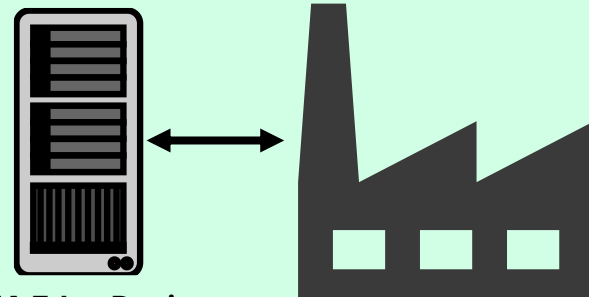
PhD Project in Economic Optimization of Spray Dryers



$$\min_{\{u_{k+n-1}\}_{n=1}^N} \phi$$
$$\text{s.t. } \begin{aligned} x_{k+n+1} &= Ax_{k+n} + Bu_{k+n} + Ed_{k+n}, \\ z_{k+n} &= Cx_{k+n} + Du_{k+n} + Fd_{k+n}, \\ z_{\min,k+n} &\leq z_{k+n} \leq z_{\max,k+n}, \\ u_{\min} &\leq u_{k+n} \leq u_{\max}, \end{aligned}$$

Deployed on-site
(Edge/On-Premise)

Partner Company



GEA Edge Device



IFAC-PapersOnLine

Volume 48, Issue 8, 2015, Pages 507-513

Application of Constrained Linear MPC to a Spray Dryer

Lars Norbert Petersen¹

2014 IEEE Conference on Control Applications (CCA)
Part of 2014 IEEE Multi-conference on Systems and Control
October 8-10, 2014, Antibes, France

Abstract—In this paper, a constrained linear MPC algorithm is applied to a spray dryer. The states are estimated by a Kalman filter. A non-linear first-principles model of the spray dryer is used to simulate the spray dryer against experimental data. The MPC controller is used to reject disturbances. Spray to evaporate water from flowing powder. The multi-stage spray dryer operation is identical to the global optimum. In the first major step, we transform the optimization problem for the multi-stage spray dryer operation into a polynomial optimization problem. In the second major step, we compare the global optimum with the potential local optima obtained by a Newton method for three operational points of a pilot-size plant and for one operational point of an industrial plant. For each case, the Newton method is initialized at 10,000 different initial points. All the computed potential



2018 IEEE Conference on Control Technology and Applications (CCTA)

Copenhagen, Denmark, August 21-24, 2018

Verification of Real-Time Optimization for Multi-stage Spray Dryer Operation with Polynomial Optimization

Robert Miklos^{1,2}, Lars Norbert Petersen³, Niels Kjolstad Poulsen², Christer Utzen³, John Bagterp Jørgensen², Hans Henrik Niemann¹

Abstract—Using polynomial optimization, we demonstrate computationally that the local optima determined by a Newton method (interior-point algorithm) for real-time optimization of multi-stage spray dryer operation are identical to the global optimum. In the first major step, we transform the optimization problem for the multi-stage spray dryer operation into a polynomial optimization problem. In the second major step, we compare the global optimum with the potential local optima obtained by a Newton method for three operational points of a pilot-size plant and for one operational point of an industrial plant. For each case, the Newton method is initialized at 10,000 different initial points. All the computed potential

An MSDTM is used in a large variety of industries such as food, chemical, pharmaceutical etc. Typical products for these industries are respectively milk powder, lithium powder and medicinal powder for tablets.

The MSDTM is a high throughput and energy intensive process. For example, an industrial-size MSDTM produces 7.5 tons/h of milk powder by using 8 Megawatt [2]. For such large scale MSDTMs, low downtime and high energy efficiency are crucial. However, it is often difficult to simultaneously achieve both low downtime and high energy efficiency. Typically, energy efficiency is increased by design

Products & Services

GEA OptiPartner® Powder

FROM SPRAY DRYING PROCESS CONTROL TO OPTIMIZED PERFORMANCE

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With GEA OptiPartner® Powder, GEA combines deep equipment and process know-how, real-time data, and ongoing support to help you achieve stable, efficient, and future-ready performance.

up to

10%

in energy savings

up to

10%

increase in capacity

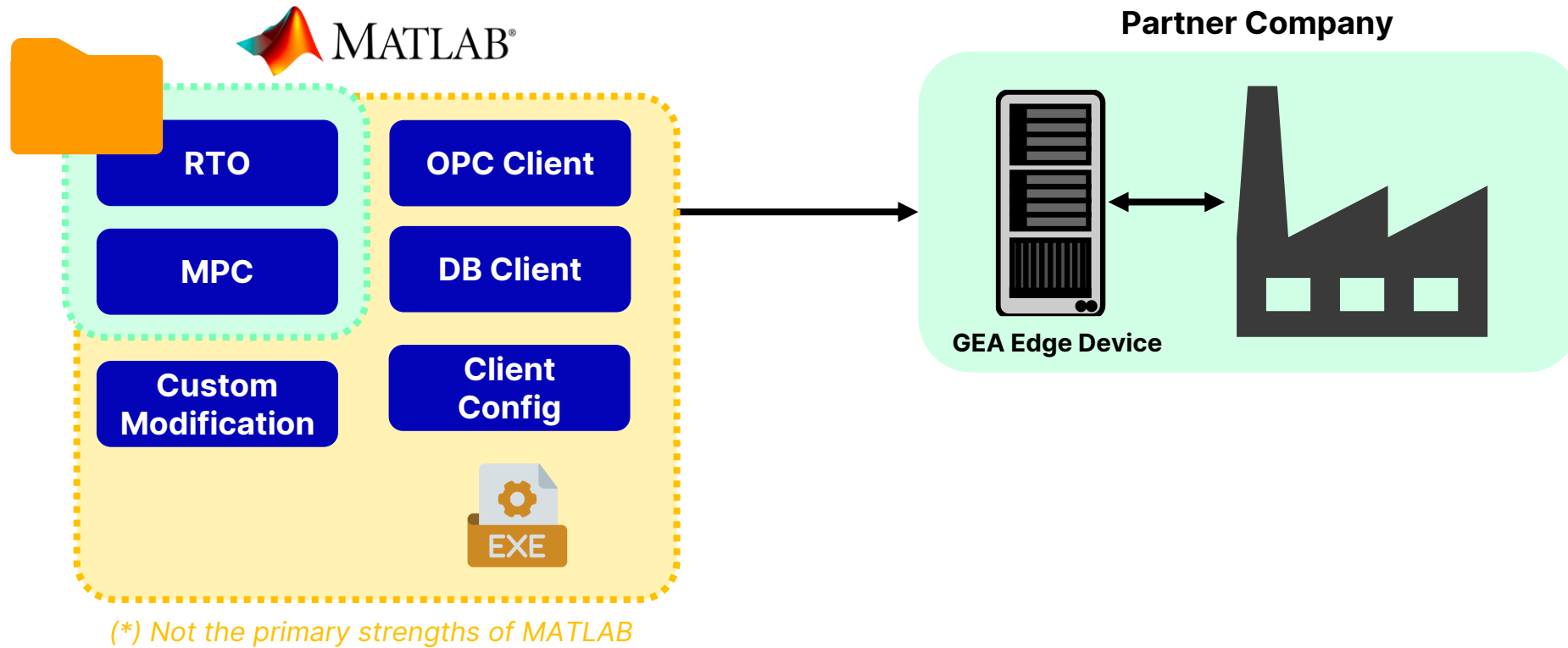
up to

80%

more production stability

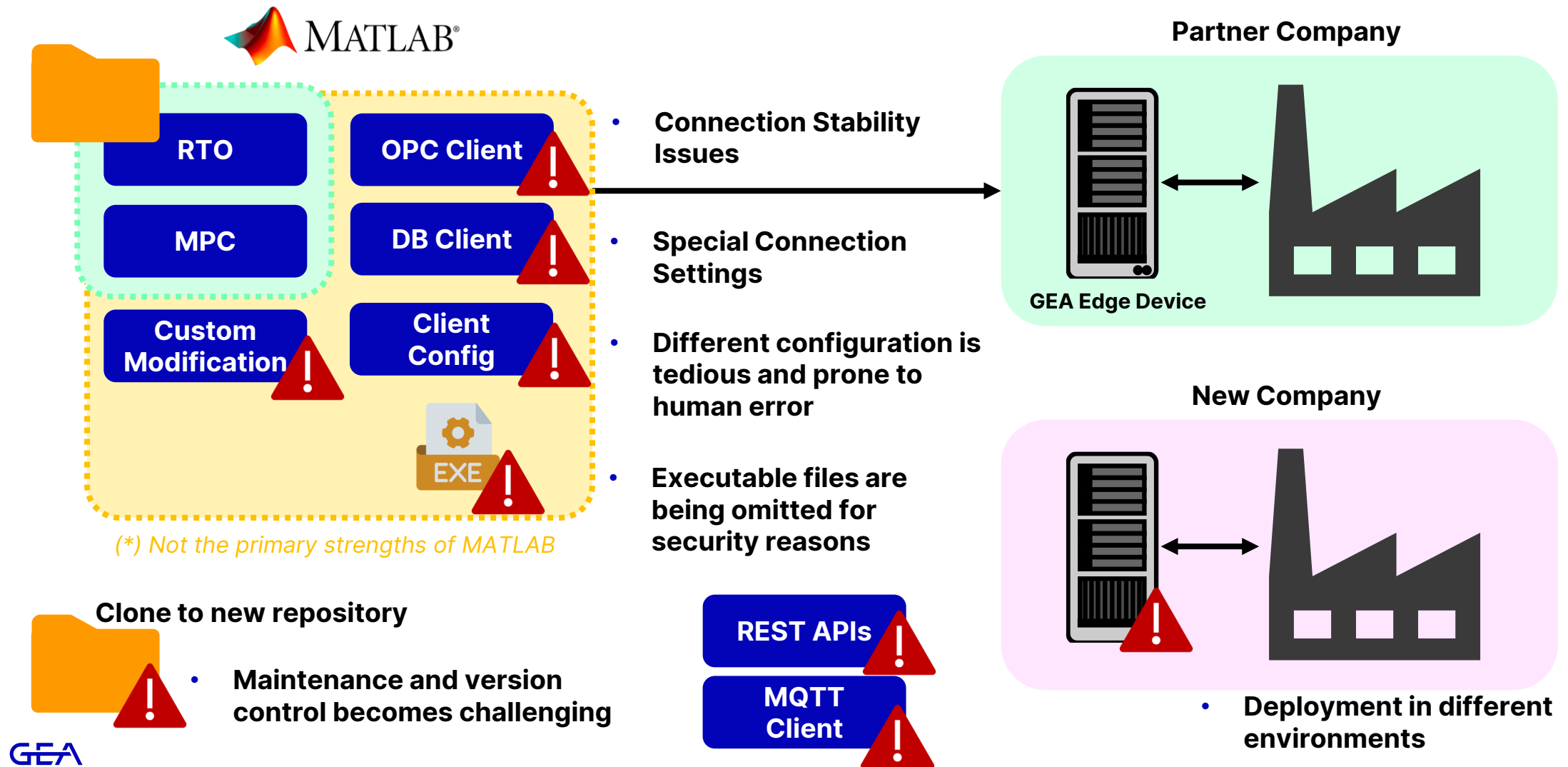
Practical Implementation

MPC & RTO requires auxiliary systems to work in practice



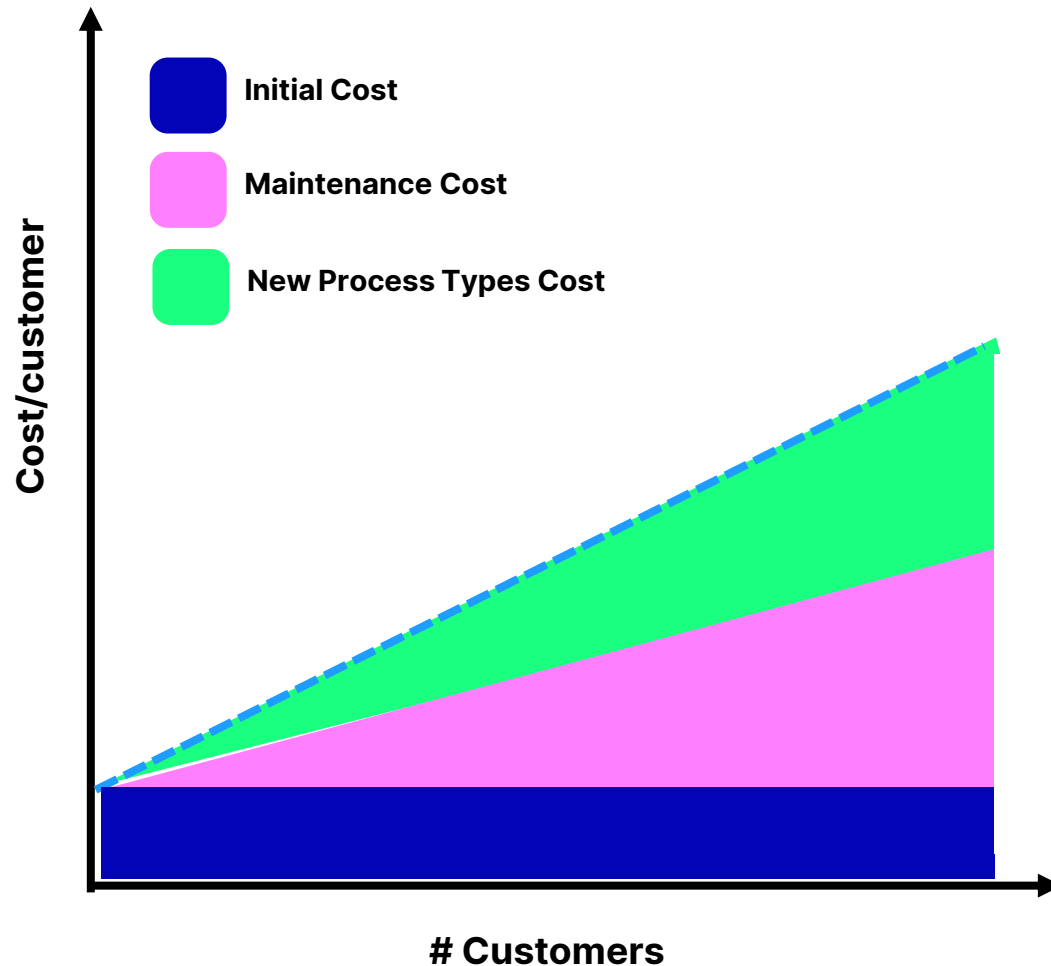
Challenges Encountered

The MATLAB stack showed challenges and limitations related to scaling



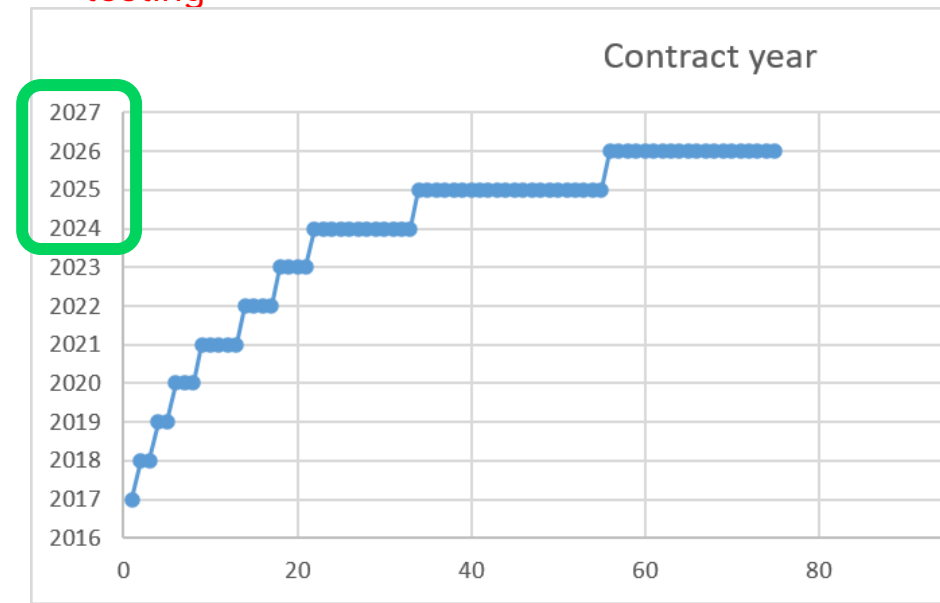
Challenges & Possible Solutions

Prioritize standardization and modularization



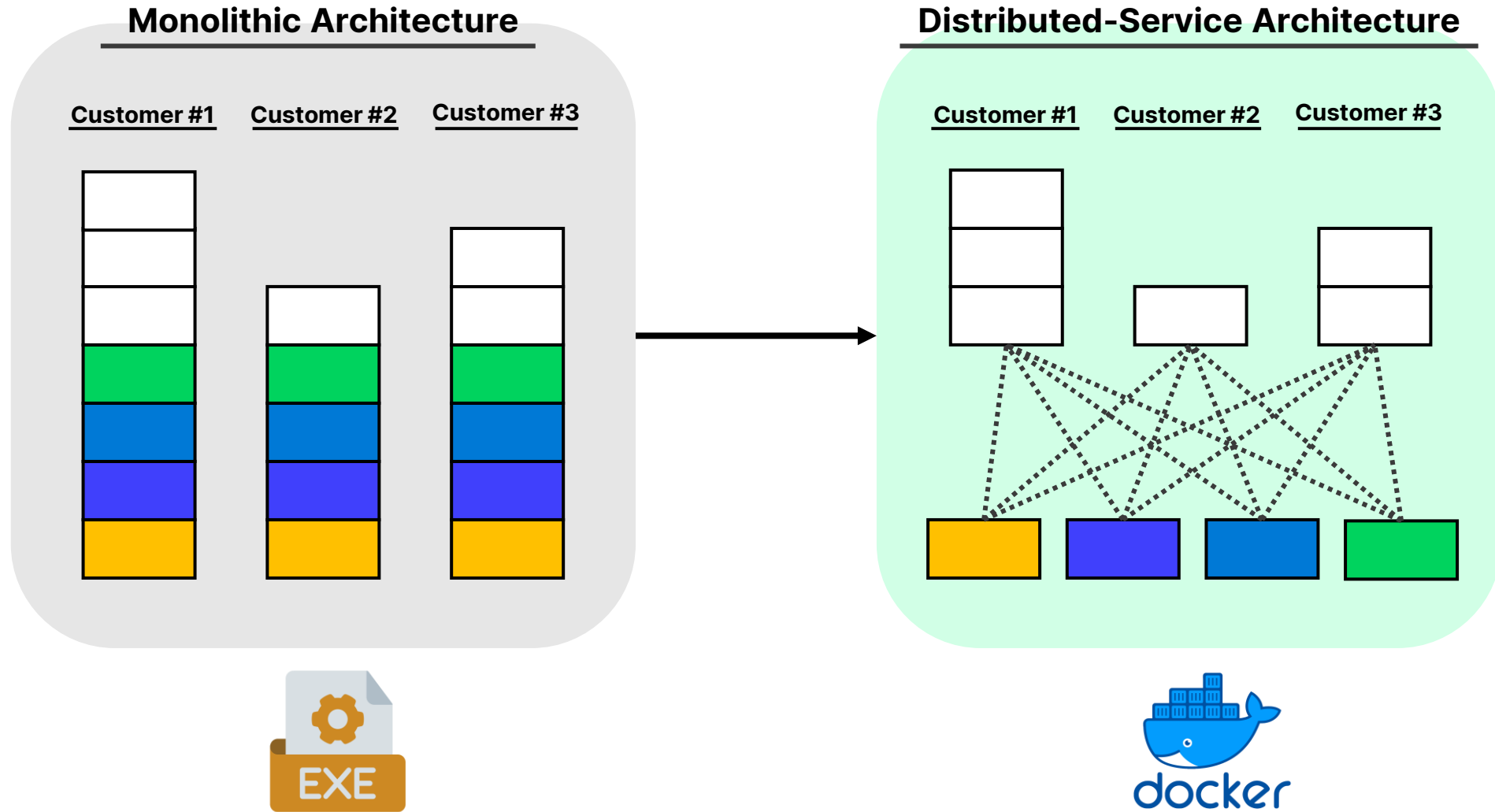
Monolithic to Distributed Services

- Separation of concerns
- Flexibility in setup (routing etc.)
- Reuse and ease of processes: Alignment of hosting and CI/CD (Docker & Build Server)
- Complexity in development, explicit/implicit contracts
- Complexity in communication, debugging and testing



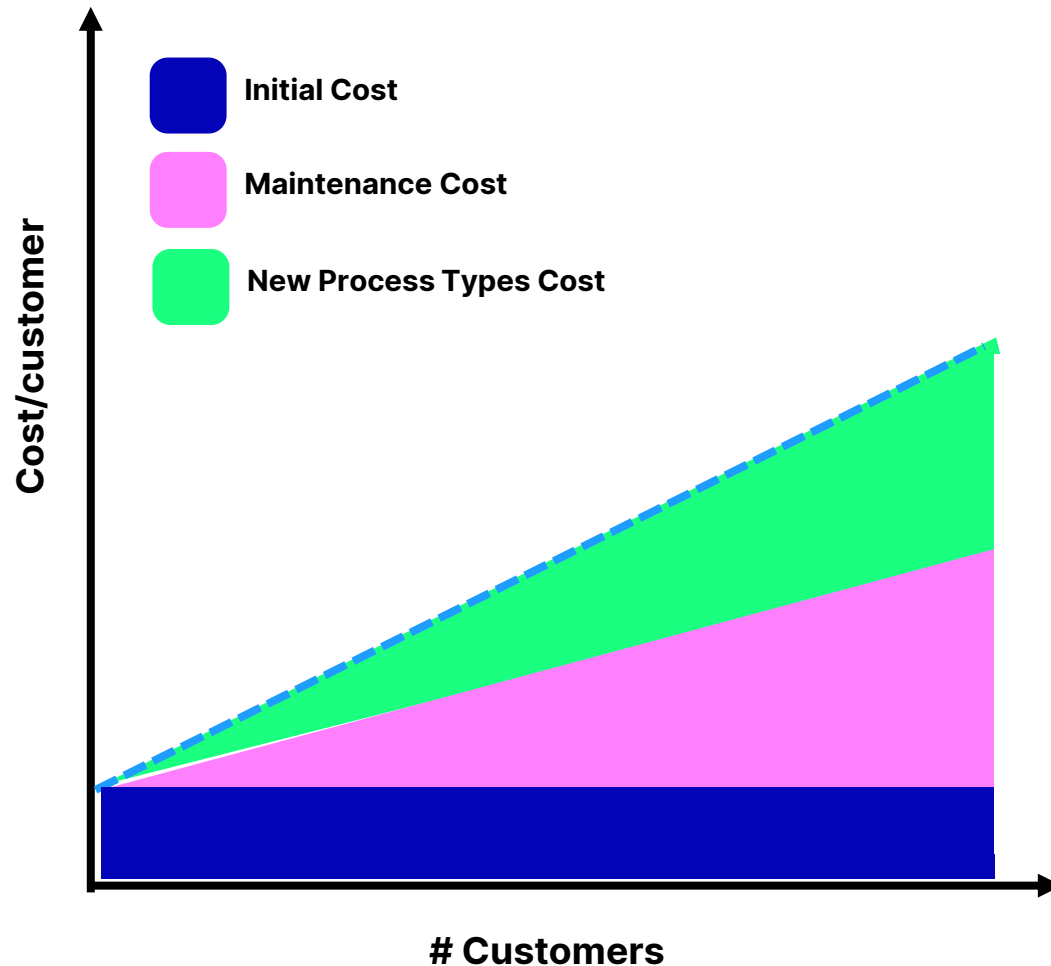
Comparison Between Monolithic & Distributed Services

Simplified example of the new application architecture



Challenges & Possible Solutions

Prioritize standardization and modularization



Monolithic to Distributed Services

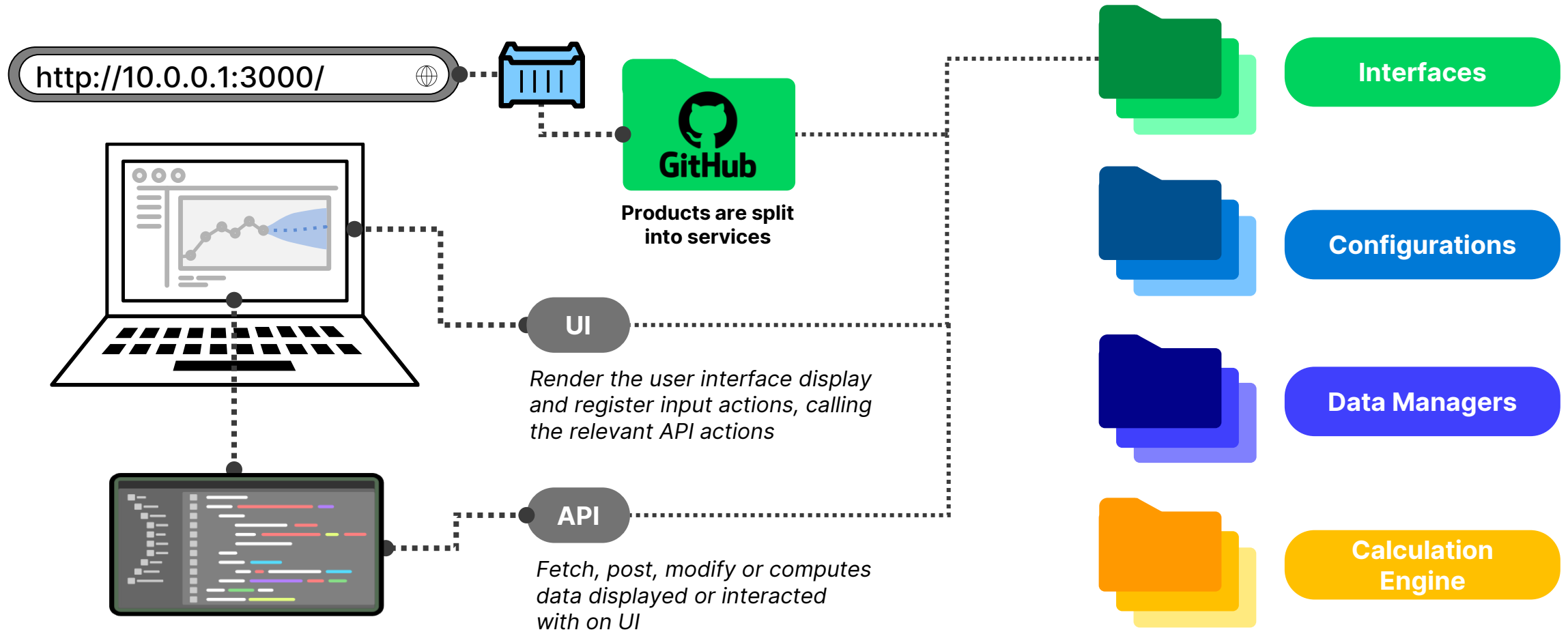
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Standardisation & Version Control

- General improved QA
- Back tracking / improved debugging: Code, Configuration, and API/Interfaces
- Ensuring components compatibility
- Adds complexity to workflow

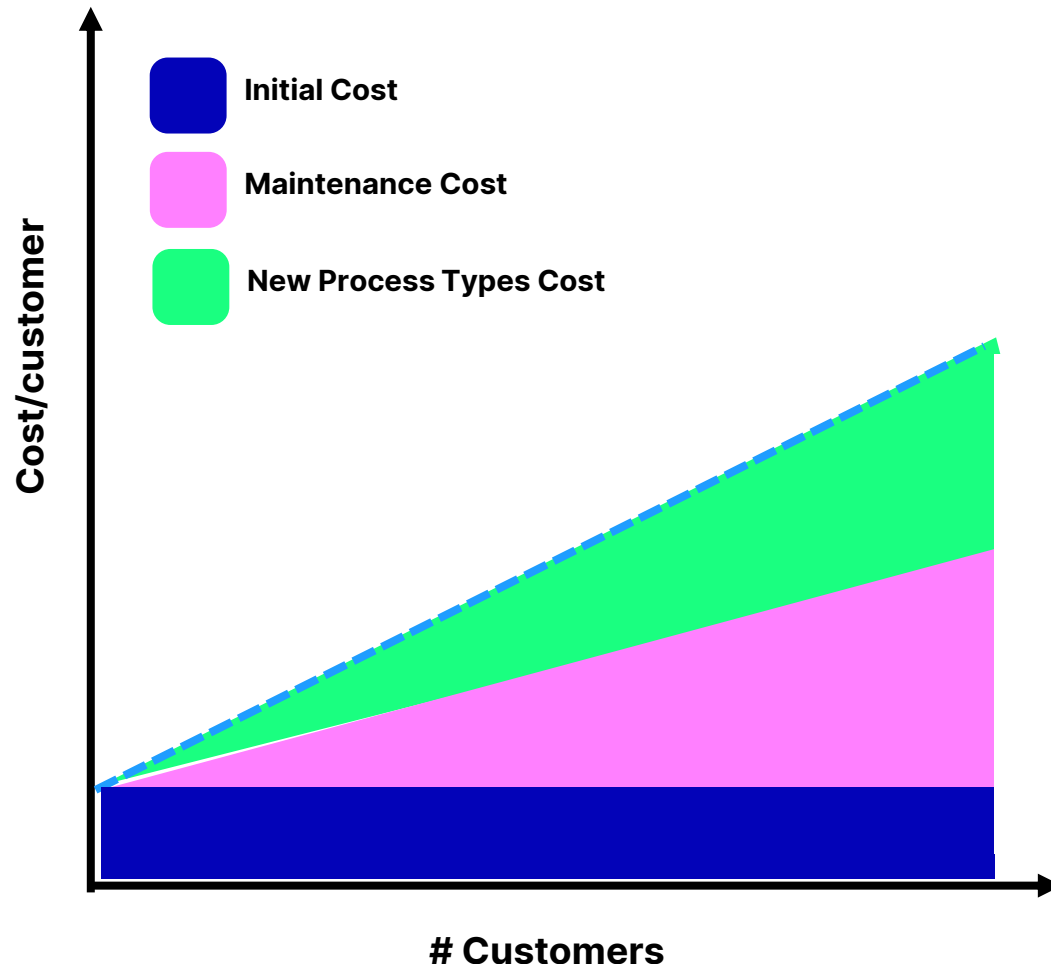
Distributed Service Application

Simplified example of the new application architecture



Challenges & Possible Solutions

Prioritize standardization and modularization



Monolithic to Distributed Services

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Standardisation & Version Control

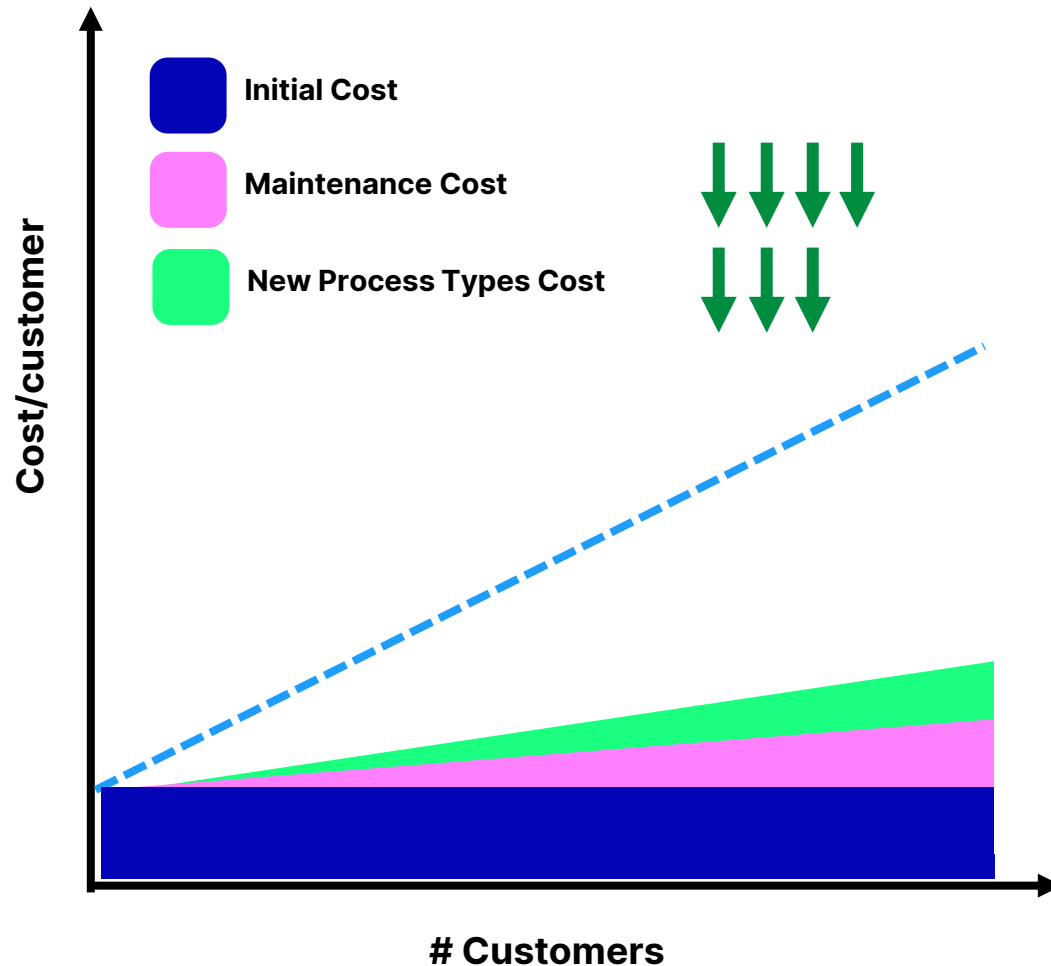
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Translate from MATLAB to C#

- More stability in production environment (communication features)
- More code flexibility (cooperation, testing, benchmarking)
- Need to find numerical solver and math toolboxes

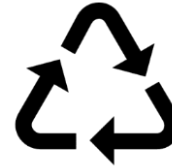
Observed Benefits of the Transformation

Prioritize standardization and modularization



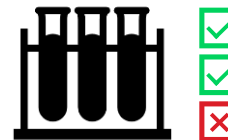
Standard implementation and new Interfaces

- Explicit dependencies makes the code predictable
- Easier to add new features that can be shared across other processes
- Easier to maintain



Modular architecture makes it easy to reuse code

- Containerized implementations allow for more holistically deployment strategies
- Adding new customers are now easier
- Less deployment friction

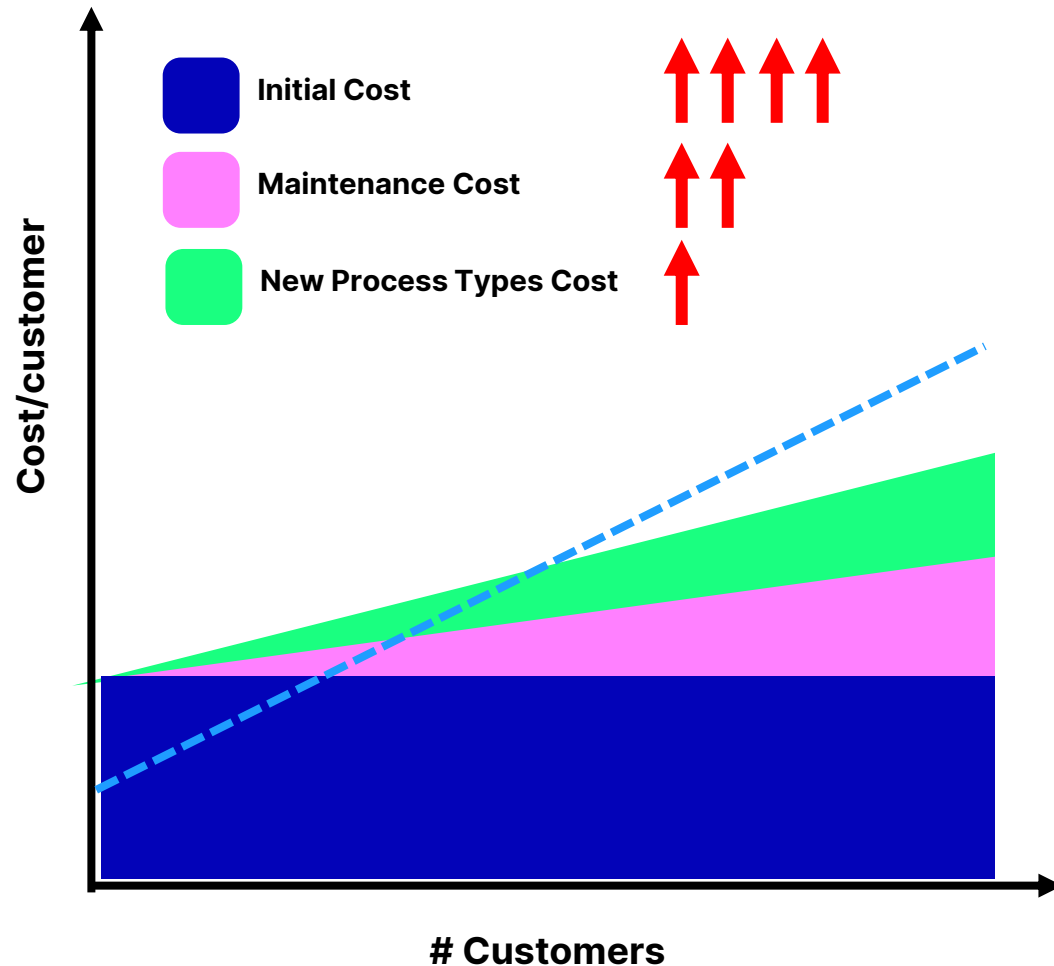


Testing and quality is easier in the modular setting

- Better quality tracking
- Catch bugs before production

Observed Drawbacks with the Transformation

Prioritize standardization and modularization



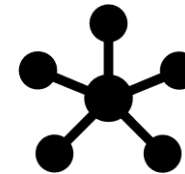
Higher initial cost due to development time

- The setup requires more planning and stricter adherence to standards
- Did not start from scratch, technical debt
- Overall, a longer initial development time



Requires different skill sets

- The required skill sets are more diverse
- It requires more people with different backgrounds
- Steep learning curve

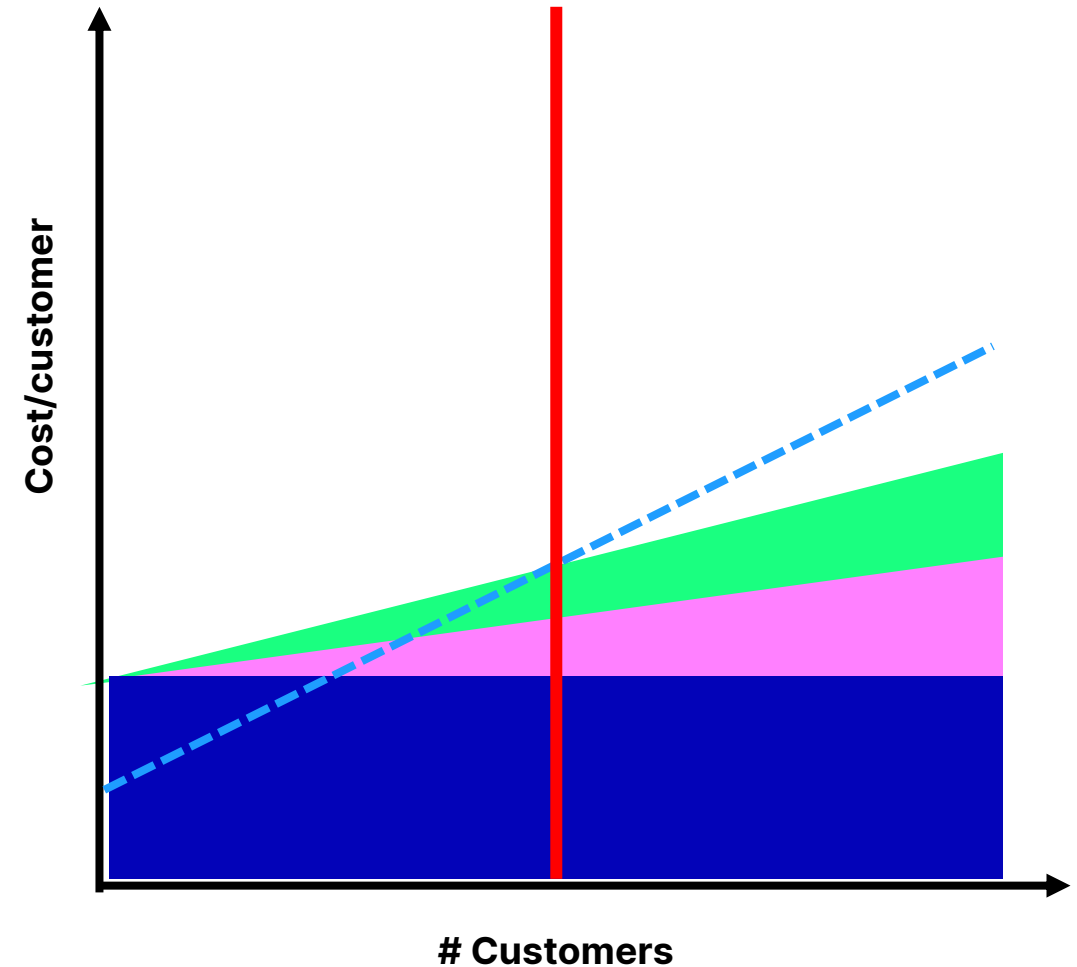
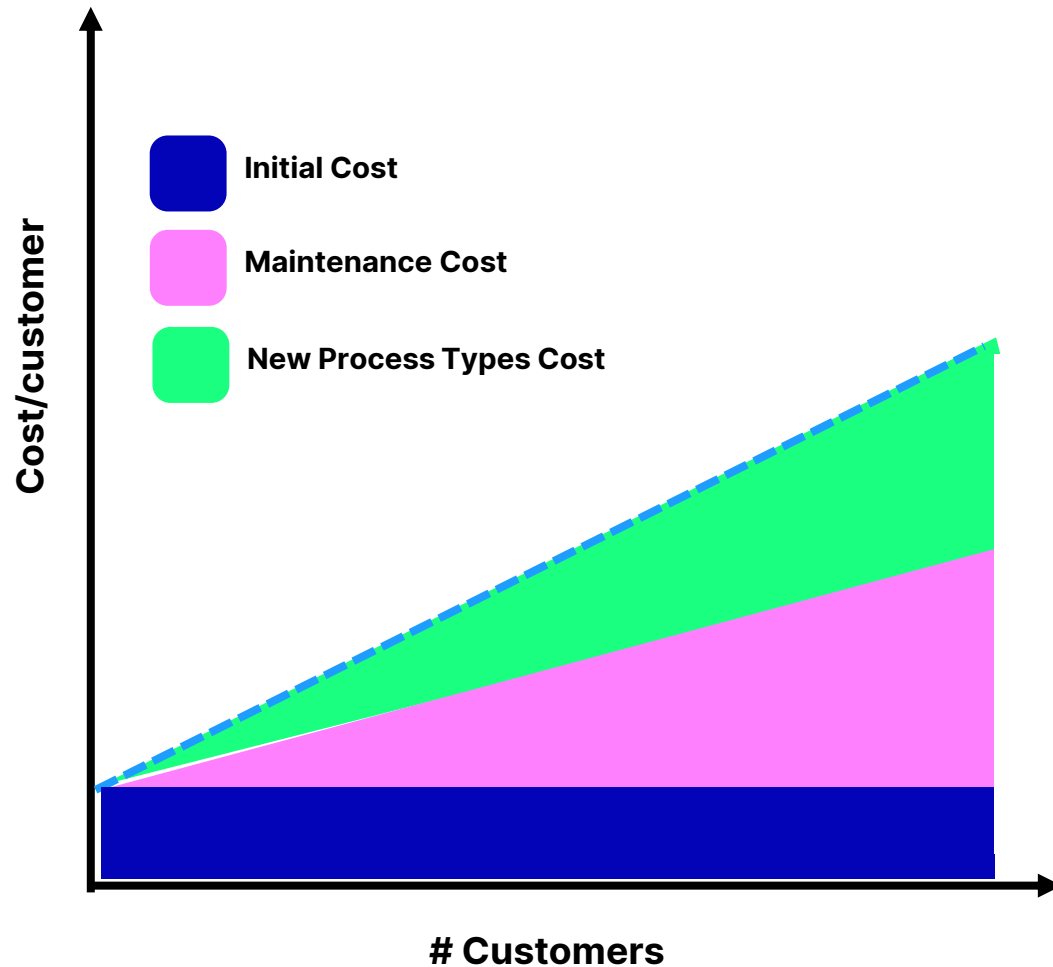


Connections and dependencies are more complex

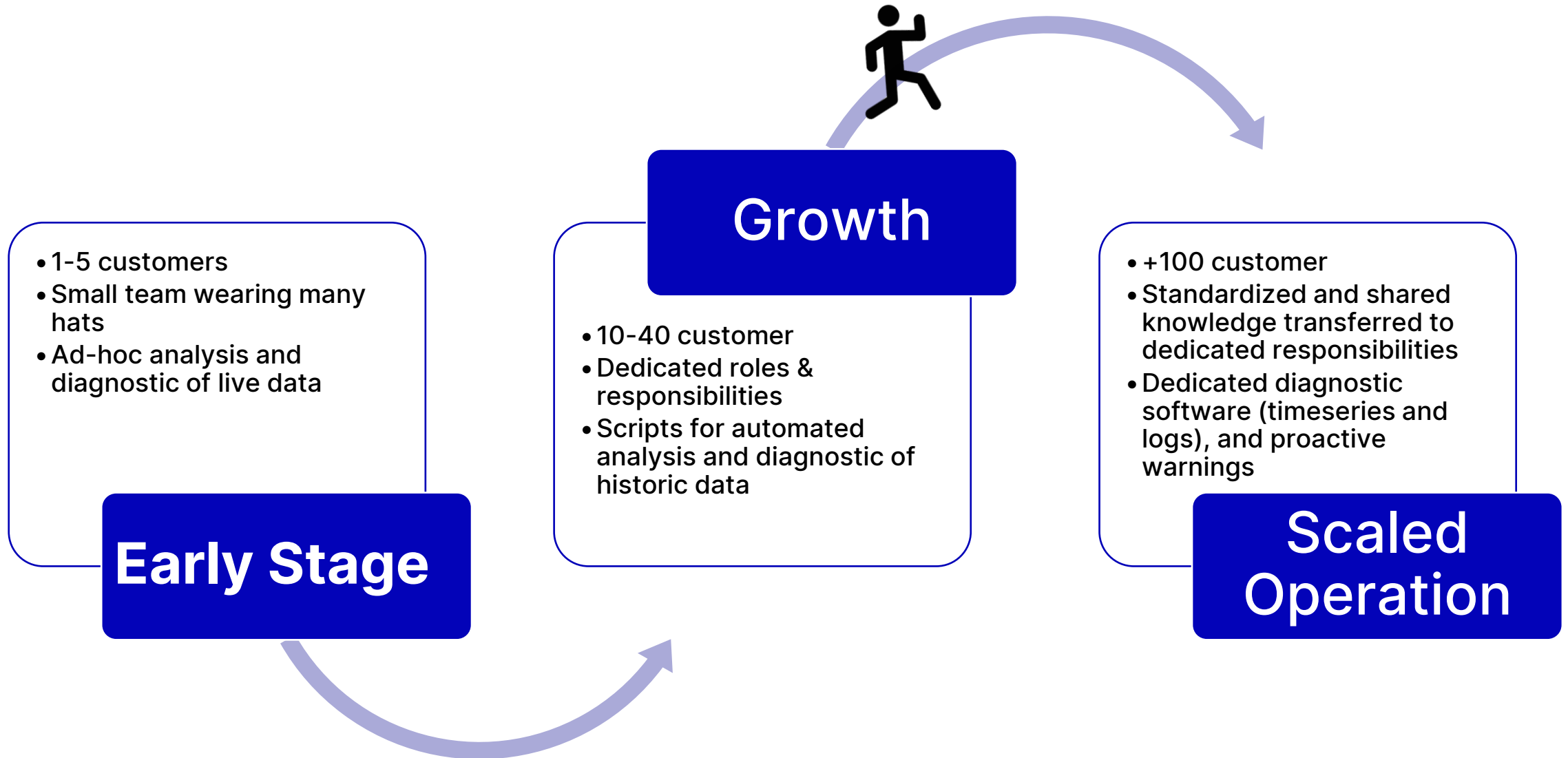
- There were many initial set-up pitfalls that extend development time.
- Did make some development and implementation more tedious

When to do a bigger software transformation

There is a volume of customers where this becomes a benefit



Scaling Sales, Service & Support



Summary & Conclusions

- **MPC is a service-based product, and it is never “complete”**
 - *Flexibility and maintenance is paramount*
 - *Adhering to standards (ISO) and modularity helped us*
- **Preemptive focus on scalability can be suboptimal**
 - *The MPC and RTO needs to work*
 - *Benefits are seen when you have difficulty meeting the customer demand*
 - *Initially, trust and customer-relation is more important*



*You need to take care of your plants;
But don't think about getting a watering system if you only have one*

THANK YOU FOR YOUR ATTENTION

ANY QUESTIONS?

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